

Cultivators for Effective Stubble Incorporation



Kverneland Cultivators

Whatever the Soil, there will always be a CLC!



CLC Evo



CLC pro







CLC pro Classic



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CLC pro Cut

The Right Base

Frame Structure up to 350 HP

Enhanced Power

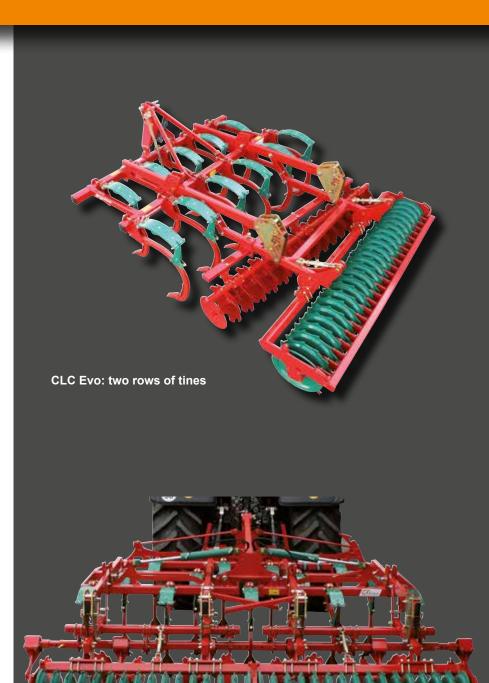
The very versatile CLC can be used for many requirements. It can work as deep as a subsoiler (40cm singularly) or with heavy accessories. Because the CLC has so much power, Kverneland redesigned the fame, which is the master piece of this machine. Kverneland has developed a new range of frames which can absorb 240hp with a 3m machine and up to 350hp for the folding 5m implements. Kverneland has set a new standard regarding the power accepted for mounted cultivators.

Material treatment

The type of material used determines the lifetime of a machine. Like with a plough, the weakness of a mounted cultivator becomes noticeable not only in the field, but also during transport and on headlands. Since the conception stage, various tests have shown the exact stress points on the machine. The material used can be calibrated effectively so that the ratio between reliability and weight can be optimised. This is why we use tubes that are heat treated, just like with our ploughs. Because of the heat treatment, the material is able to bear significant loads whilst remaining reliable and light. The weight carried by the tractor is therefore reduced and fuel is saved.

Security

An automatic locking hook offers maximum safety for the complete range of folding models during transport and in the park position. Parking legs are also part of the standard equipment.



CLC pro - three rows of tines foldable with main frame 200 x 200mm

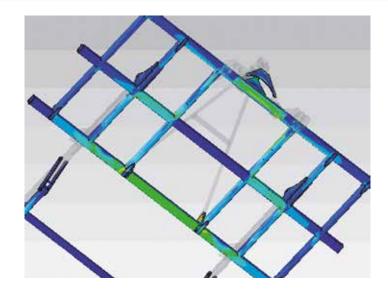
The Three Critical Phases of the Frame Development

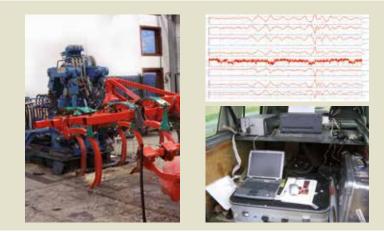
A mounted cultivator has to cope with a lot of force during work but also during transport.

The high forces that the structure has to endure can be managed and distributed around the structure. Various tests have determined this.

FEM calculation

The FEM calculation is done in parallel to the shaking test to report and confirm what can be done physically on the robot shaking the machine. It analyses the data and the factors are checked which confirms the power ability of each structure. This enables Kverneland to rate a 3m cultivator at 240hp.





Shaking test

The cultivator is attached to a robot which shakes the machine over a given period and is able to replicate stress during transport and work for the lifetime of the product. The stress test is conducted over a period of weeks and provides information about the reliability of any structure. It is the best way of securing the launch of new products and to be sure about the reliability of our machines.

Strain gauge test

Gauges are placed in strategic points of the structure. The registered forces are recorded on a computer which then reports what the stress levels are at these points. The basic data will also be used to prepare the next test phases.

This knowledge is now used for all new developments and has proven to be very efficient on our cultivator range. We are investing a lot to allow our customers to make the best profit with our equipment.



Kverneland Cultivators

High Tech Hollow Tine Technology

High Flexibility

One of the main advantages of the hollow tine technology is the ability to flex sideways by up to 14 (CLC pro) to 20cm (CLC Evo) helping to bypass obstacles below the field surface. Fields are rarely 100% square and the sideways forces for standard forged and full material tines produce a lot of stress to the tine holder system and consequently to the frame structure. To avoid this stress on all components Kverneland think strong rather than big: The natural quality of fine grain steel and the use of our proven heat treatment process can provide immense strength to a simple piece of tube. Being flexible this tube can then "flex around" obstacles and erase stress peaks by dispersing it throughout the implement.

Maintenance-free Zone

The CLC tine is a maintenance-free zone. All components are heat treated and produced from a very high quality hardened steel. These parts are then able to sustain high pressure and friction without the need for any greasing. Greasing is both costly and time consuming and in some cases greasing parts can cause even more damage (at its worst grease attracts fine dust and encourages wear). Therefore Kverneland always minimises the need for greasing points when designing their machines.

A Special Angle

The tine shape with two working angles guarantees efficient penetration.

The first zone lifts the soil for good loosening. The second zone with little power requirement ensures efficient and homogeneous mixing.







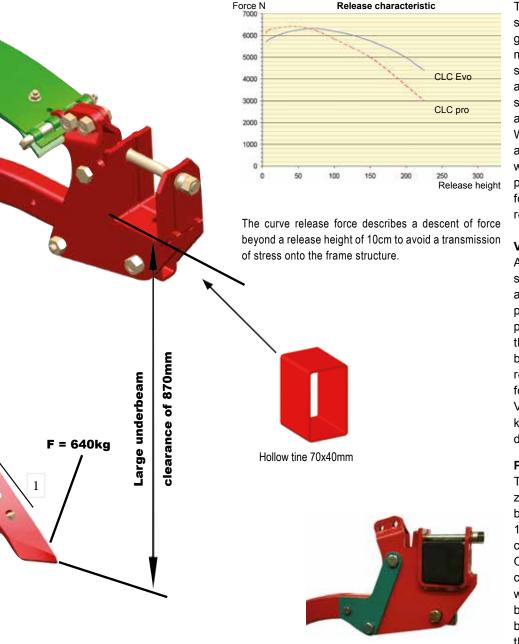
"C" Tine with standard reversible plough point.



Standard reversination with 32cm wing share shallow working.



NEW! Quantum share 345mm - always in combinatible point in combi- on with Knock-on or Tiger carbide point 80mm. It has been designed for use especially against hard soil. The for action of the 80mm point combined with the 345mm wing share ensures perfect penetration, and complete flat cutting for a homogeneous weed regrowth.



Leaf spring

The renowned Kverneland Auto-reset leaf spring system (same as on the ploughs) guarantees high reliability as well as low maintenance costs. Being a real 3D safety system, the Kverneland leaf spring system allows movements up to 35cm and thus supports perfect cultivation results even at a deep working depth.

With a 640kg weight, the tines are kept at a stable position under all soil conditions, which ensures constant depth control. The piano effect, where the tines move back and forth, is minimised and fuel consumption is reduced to a minimum.

Vibromat shear bolt system

As an alternative to the auto-reset leaf spring, a unique shear-bolt system is also available which is based on the same components. The leaf spring is replaced by a plate holding a standard 12mm shear bolt through the leg. With the tine being so flexible the leg can bend backwards 10cm and reach up to 2 tons pressure at the point before the bolt shears. This effect is named Vibromat®, and anticipates untimely breaking of bolts and therefore helps to reduce down time.

Patented Tine Holder

This tine holder system consists of squeezing a U-shaped plate onto the frame beam by means of a single bolt. This U-plate is 100mm wide and enables the tine to be located deep onto the main frame.

One of the many advantages of bolted tine carriers is the reduction in frame weakening when welding is required. With the tines being light (35kg) and fitted with a single bolt, it is very easy to take them off to adapt the cultivator to the working conditions and the tractor available.



Carbide point 80mm - The special design ensures progressive and high penetration and requires low pulling force. The special shape of the carbide plate resist against aggressive stony conditions. This points is available with Knock-on deflectors too.



Kverneland Cultivators



Fast and Easy Metal Change with Knock-on





With Knock-on minutes become seconds!

To change the points on a 3.00m unit with 10 tines it takes 1 minute 30 seconds whilst 20 minutes are needed with bolted reversible shares.

Soil friendly

When work has to be done the machine should provide the best possible effect and cause the least damage to soil structure. Therefore, the Knock-on system offers a wide range of deflectors and tine protections which can be more or less active in boiling and breaking down aggregates.

The Knock-on range is full of possibilities offering 6 cutting widths with 80, 150, 250, 320mm shares and 345mm Quantum share to match with various tine spacing and depth requested.

In wet soil a wide deflector should not be used. A narrow protection plate will produce smaller aggregate maintaining soil structure. This in addition will save fuel. However in optimum conditions a good boiling effect will be possible with the wide deflector.

In order to make it easy and fast, the deflectors are locked by a single bolt.



90% Down Time Saving!

Cost Effective and Eco-Friendly

Knock-on is a patented system and the easiest way of changing parts on a cultivator, either to adapt the machine to the job to be The bulb shape on the shares done or to change wearing parts. This user friendly system is able to work from 3 down to 35cm in a very economic way in regards to the low pulling requirement and the cost of the parts which is the same level as the standard points.

Kverneland always uses the highest quality steels. This enables the reducing the downtime dramatically. Knock-on to use a simple locking system. The Knock-on system fits easily to the tine, requiring only a hammer to knock the parts in and If the soil is wet or dry the shares out in seconds.









Economic...

protects the holder system by decreasing the soil pressure on it. The holder can take several shares before it has to be changed,

will not behave the same way:

1. In dry soil, the point wears down to the end, the bulb continues to protect the holder.

2. In humid soil, the point wears thin but will not lose its shape. when a hole appears its time to consider changing the point.

...and Ecological

As a comparison, a standard reversible point (1300g) worn out after having done the same number of hectars (been reversed half way) as the Knock-on parts above. With the Knock-on system, up to 75% of the original part can be used, in comparison to standard points where only 60% can be used. This saves more than 200g of steel each time a point is changed.

Thousands of Kverneland tines will contribute to saving a lot of steel and energy!



1000g









LES GRIVES AUX LOUI

"I was using carbide tips on our CLC, but the Knock-on system takes less power and keeps the best possible penetration capacity. I carry a set of shares in the tractor cab, so we can quickly change them in the field they are worn out or fit the wider shares for shallow cultivation to optimise fuel consumption. In our soils we can use 6 to 7 points per holder in a season, which makes it very economic when considering fuel and time savings." Ludovic Chaillou, SCEA les grives aux loups, farming 300ha (France, Boufféré 85).

Kverneland Cultivators

We Make the Difference!





The weather conditions may differ quite considerably from year to year and also various crop rotations make it difficult to have just one implement to meet all requirements. This is why Kverneland offers a wide range of cultivators and accessories in order to provide the right implement for all the different requirements and various conditions.

This large variety together with the demand for an economic solution require a flexible and versatile implement. Within 20 years the CLC has become a very well appreciated implement because of its working quality, its reliability and its great versatility.

2 or 3 rows of tines?

The choice between 2 or 3 rows of tines depends on the soil conditions, on the pulling power available and on the specific application. To cope best with all these requirements, Kverneland offers these two configurations in their portfolio.

	2 rows	3 rows
Lifting performance	$\checkmark\checkmark\checkmark$	\checkmark
Traction performance	\checkmark	$\checkmark\checkmark$
Heavy accessories	$\checkmark \checkmark \checkmark$	\checkmark
Incorporation in solo operation	\checkmark	$\checkmark\checkmark$
Incorporation with accessories	$\checkmark\checkmark$	$\checkmark \checkmark \checkmark$
Soil flow	\checkmark	$\sqrt{\sqrt{\sqrt{2}}}$

✓ = good

✓ ✓ = very good

 $\checkmark \checkmark \checkmark \checkmark = excellent$

Kverneland CLC Evo

For Stubble Cultivation or general Soil Loosening



The CLC Evo is a two bar frame cultivator and has been developed based on the CLC which has been well-proven for 20 years. The CLC offers the user the right solution for the changing technology and the increased traction performance.

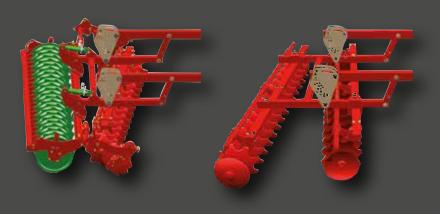
The CLC Evo is equipped with the technical features of the CLC pro with 3 rows. It is based on the same design of the frame and the parallelograms supporting the accessories.

The CLC Evo, therefore, matches its 3-row equivalent. It can be combined with the heaviest rollers and accessories for a good re-compaction and a reduced overall lenght. This compact design reduces the power requirement of the CLC Evo and optimises the connection between tractor and implement.

The tines are fixed by a single bolt at the frame and can be easily taken off or replaced in order to adjust to the power available or to prepare the machine for loosening the sprayer tracks in solo operation.

CLC Evo: Rear Accessories

With the narrow tine spacing of 280mm, the best combination is the use of a disc gang. As the CLC tine is designed to work some depth, the disc gang is handling the top layer by incorporating the straw and crumbling. It can be either a single one which is then used in combination with a roller, or a double disc gang for intensive mixing and crumbling.



Combidisc + roller of choice

Double disc gang



The CLC tine is the best possible combination to go with single and double disc sections. Due to its rather small size, the lifting and intensive breaking of the soil into smaller clods supports a good mixing of the plant residues with the soil by the following disc section.

For shallow stubble cultivation, there is the option of the wing share of 300mm operating over the entire working width of the machine.



Gauge wheels

When equipped with a double disc gang or in solo operation at a deeper working depth, the gauge wheels give the CLC Evo more stability and help control the working depth. (Gauge wheels 600x9 for rigid models, 700x15 for folding models).



CLC Evo: Technical data

	Rigid			Fold			
Models	CLC Evo 250	CLC Evo 300	CLC Evo 350	CLC Evo 400F	CLC Evo 450F	CLC Evo 500F	
Number of tines / Working width (m) CLC Evo	9 / 2.50	11 / 3.00	13 / 3.50	13 / 4.00	15 / 4.50	17 / 5.00	
Transport width (m)	2.50	3.00	3.50	2.85			
Row spacing (mm)	900						
Frame box section (mm)	100 x 100 x 8mm			Central 200 x 200 - ext. 100 x 100			
Linkage	Cat II & III			Cat III & IV			
Underbeam clearance (mm)	870						
Average tine spacing (mm) Evo	265	265	265	280	280	280	
Min. / Max. HP	65/210	80/240	95/270	110/300	125/325	140/350	
Weight (kg) CLC Evo AR* / Com- bidisc + Actiring	1554	1805	1977	3015	3108	3438	
Lifting capacity (t) with Combi- disc + Actiring**	4.4	4.8	5.4	7.4	7.9	8.9	

* AR=Auto Reset, SB=Shear bolt ** consider -15% if cage roller and +15% if Actipack or double disc

Kverneland CLC pro

The Most Versatile Model in the CLC range



The CLC pro has been especially designed to work with the most powerful tractors. With 240HP maximum for 3.00m and up to 350HP for the 5.00m folding model, the CLC has become the benchmark regarding admissible power. It can, therefore, be combined with any type of roller and accessories which makes it extremely versatile. This quality to absorb the strongest forces also ensures a very long durability.

The CLC range can be equipped with two types of tines and a wide selection of shares. According to the operation requested and the type of soil, the large choice of following implements allows all sorts of cultivation to be carried out: from stubble cultivation at 5cm to deep loosening at 30cm working depth.

The great versatility of the CLC pro makes it the ideal implement to meet all your requirements.



Mixing and intensive cutting

The quality of the incorporation of vegetable residues and the capacity to loosen the soil characterise the main features of a cultivator.

As a matter of fact 1.5 to 2cm working depth are needed to incorporate 1 tonne of straw per hectare and to optimise the mixing of the soil with the plant residues. The 3-row design supports the intensive mixing and ensures a good distribution of the straw over the whole working width.

This allocation of the tines together with the high underbeam clearance of 870mm allows the free flow of material without the risk of blockage even in case of long and fibred residues such as maize, etc...

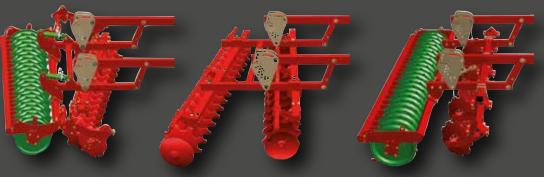
The easy material flow with the 3-row frame also reduces the power requirements and the fuel consumption whilst ensuring a good cutting quality at the same time.

In transport position the CLC pro does not exceed 2.85m.



CLC pro – Rear Accessories

The CLC pro can be equipped with the full range of following implements. The 3-row configuration allows all combinations via the parallelogram of the machine. The various levelling devices are available on a H-frame which also receives the rollers. This H frame is fixed by 4 bolts and allows the combination of all sorts of equipment with the same implement in order to adjust the machine to the season or the operation requested which makes the machine completely versatile.



Double disc section

Levelling discs

Kverneland CLC pro Classic

A "pro" for Smaller Tractors



CLC pro Classic – Rear Accessories

To make the CLC pro Classic very compact and to reduce the weight as much as possible, the parallelogram carries two curved arms that reduce the overhang of the machine. A section of levelling tines is directly connected to the roller frame. Lighter than discs, the tines ensure an excellent levelling result in all conditions. The working depth and aggressiveness of the levelling tines is infinitely adjustable.

Therefore the CLC pro Classic is 50cm shorter than the CLC pro; this shifts the centre of gravity closer to the tractor. The aim of developing a "pro" for smaller tractors is achieved.



Levelling tines



A Clever Concept

For tractors with low or medium power, the CLC pro product range has been extended to the new CLC pro Classic.

The result is impressive both regarding the level of lifting capacity and regarding the quality.

A tractor of 90 HP can operate a 3.0m model and 4.0m folding model can be operated by a tractor from 130 HP.

The CLC pro Classic is a very compact, simple and efficient implement which can work down to a depth of 30cm. It is especially suited to mixed arable farming.



CLC pro - CLC pro Classic: Technical data

	Rigid			Fold		
Models	CLCpro 300 (+ Classic)	CLCpro 350 (+ Classic)	CLCpro 400	CLCpro 400F (+ Classic)	CLCpro 450F (+ Classic)	CLCpro 500F (+ Classic)
Number of tines	10	12	14	13	15	17
Working width (m)	3.00	3.50	4.00	4.00	4.50	5.00
Transport width (m)	3.00	3.50	4.00	2.85		
Row spacing (mm)	810					
Frame box section (mm)	100 x 100 mm Central 200x200 - ext. 10			100x100		
Linkage	Cat II & III Cat III & IV					
Underbeam clearance (mm)	870					
Average tine spacing (mm)	280	280	280	290	290	290
Min./Max. HP CLC pro	120 / 240	135 / 270	165 / 300	185 / 300	190/325	200 / 350
Weight (kg) CLC pro AR* + levelling disc + Actiring	1780	1980	2210	2980	3220	3600
Lifting capacity (t) CLC pro AR* + levelling disc + Actiring**	5,2	5,8	6,7	7,9	8,5	9,5
Min./Max. HP CLC pro Classic	85 / 160	100 / 200	-	130 / 230	150/255	170/280
Weight (kg) CLC pro Classic SB* + levelling tines + Actiring	1420	1640	-	2400	2730	2910
Lifting cap. (t) CLC pro Classic SB* + level. tines + Actiring**	3,9	4,3	-	5,9	6,7	7,2

* AR=Auto Reset, SB=Shear bolt ** consider -15% if cage roller and +15% if Actipack or Double disc

Kverneland CLC pro Cut

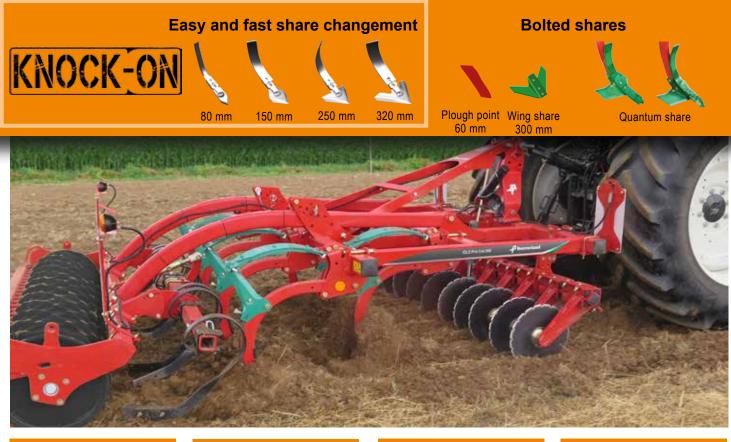
A "pro" for long residues



The front cutting disc can be hydraulically adjusted from the cab at any time. This means that the pressure on the discs is also defined by the cylinder position. The working depth is often around 5 cm to be able to cut the material and the roots if necessary.

Each disc is independently protected by 4 rubber shock absorbers. The bearings are maintenance free. 18

Kverneland offers rigid models (3m and 3.5m) or fold models (4m and 4.5m). They have the short CLC tine which has 640 kg of point pressure to work in the most compacted soils. The depth can be controlled by the front wheels when there is no roller at the back (like with double disc gang) or in addition of the rear roller for an accurate depth control.



ZONE 4 Consolidation

Very active rollers provide a nice recompaction and close contact soil / residues.

ZONE 3 Levelling

The rear equipment on the CLC pro Cut reduces the required lifting capacity. The machine can then be equipped with the levelling tines and the short roller arms. The machine is then compact enough to be used with a lighter tractor. Other equipment like Combidisc or double discs can also be used.

ZONE 2 Cultivating

The front cutting discs are followed by 2 rows of tines with wide tine spacing (approx. 400mm) for managing the residues. The wider share, Quantum 345mm, is used. The tines can have Knock-On deflectors for nice stubble incorporation.

ZONE 1 Cutting

Equipped with one row of front cutting discs, the CLC pro Cut is the ideal machine for working with long residue conditions like sunflower, maize, etc...

CLC pro Cut: Technical data

· · · · · · · · · · · · · · · · · · ·						
Models	CLC pro Cut 300	CLC pro Cut 350	CLC pro Cut 400F	CLC pro Cut 450F		
Number of tines	7 9		11	13		
Number of cutting discs	10 12		13	15		
Working width (m)	3.00	3.50 4.00		4.50		
Transport width (m)	3.00	3.50	2.85	2.85		
Row spacing (mm)	810					
Frame box section (mm)	100 x 100 Central 200x200 - ext.					
Linkage	Cat I	&	Cat III & IV			
Underbeam clearance (mm)	870					
Average tine spacing (mm)	420 385		350	350		
Min./Max. HP CLCpro	100 / 240	135 / 270	185 / 300	190 / 325		
Weight (kg) SB * + levelling tines + Actiring	1807	2055	3017	3302		

Rollers and Rear Accessories

Perfection until the End



Double cage roller 400mm (tube/flat)

160kg/m

- - Good crumbling
- Precise depth control
- Good levelling effect
- Good carrying capacity



Cage roller Ø 550mm

90kg/m

- 10 bars for a good loading capacity and operation in wet conditions
- Effective crumbling action



160kg/m

Actiflex Ø 580mm

Kverneland introduces a new generation of roller called the Actiflex, specially designed to match with all types of conditions. Its intensive mixing effect combined with a good recompaction makes this roller the ideal tool for the best volunteer's regrowth. Its large diameter of 580mm ensures a good driving effect even in light soils. This roller is definitely a good compromise between the weight (160 kg/m) and mixing performances.



Levelling discs:

- Rubber spring loaded, to follow the ground and protect
- Border discs as standard
- Disc linked to the roller via a paralle-• logram. The disc will stay at same position for levelling when changing working depth
- Easy adjustment via turnbuckle to set up disc position



Levelling tines:

- Good levelling capacity
- Good following of the ground contour
- No risk of soil blockage ٠
- Easy to adjust •
- · Very low loading capacity



Combi disc harrow:

- Combination of a single disc gang with all roller types
- Intensive mixing and incorporation, well adapted to high amount of residues
- Very good levelling capacity

Active Rollers - a Second Soil Preparation Tool



220kg/m

Actipack: A second preparation tool!

The Kverneland Actipack roller displays its superb working qualities especially on medium to heavy soils. The integrated cutting discs break the larger clods whilst the adjustable knives cut the remaining clods resulting in optimal clod breakdown. The pressure on knives can be set as high as that of the disc to provide equal firming on the entire working width. An "Off" position allows the knives to be lifted completely to leave a rougher surface and help protect the top layer of soil from capping and erosion.



160kg/m

Actiring: Strong and light!

The Actiring roller is a lighter variant of the Actipack, using the same frame structure and knife system. The discs have been replaced by a "V" profile ring, this saves 60kg/m, which is of critical importance for reducing lifting requirements for mounted equipment. This new design will also provide a lower cost alternative to the Actipack especially in lighter soil conditions where the additional features of the Actipack are not required. The wider shallow angel of the V profile is less aggressive than that of the Actipack disc design resulting in a better load carrying in medium to light soil conditions. The springs and knives have been especially designed to prevent stones getting into the rotor and causing blockages.



Double disc gang Ø 510 mm:

- Position controlled with pins
- · Easy angle adjustment with bolts
- · Good mixing and incorporation
- Leaves a rough surface with aggregates ready for wintering. Ready at the end of autumn season for preparing spring fields and crops.





a-drill with 200 & 500 Liter

Stubbling and Seeding in one Pass





The position of the Distribution outlet is before the roller. Position and angle are adjustable.





Fans adapted to Seeds, Working Speed and Width The a-drill 200 and 500 can be equipped with two types of fan:

- An electric fan recommended for small seeds and allowing seed rates of 4 kg/min (for a machine 50kg/ha - 4m working width at 12km/h)
- A hydraulic fan for flow rates up to 14 kg/min



Seeders for Cover Crops:

One Response to the Nitrate Directive

The EU nitrate directive aims to protect water resources so-called vulnerable with a rate higher than 50 mg nitrate/l. One of the measures taken into account to avoid leaching, resulting in the generalization of the soil cover in the fall by vegetation cover, which will absorb nitrogen from the soil and air, to convert it into organic nitrogen. The cover crops will then release nitrogen to the next crop (1/3), protect soil against erosion and improve its structure.

a-drill 200 and 500 with 200l resp. 500l hopper capacity have been designed to meet a rapid implementation of cover crop during stubble operations while minimizing their costs. In addition, they can also be used for establishing rape or mix of different diameters seeds (leguminous plant, crucifers, ...).

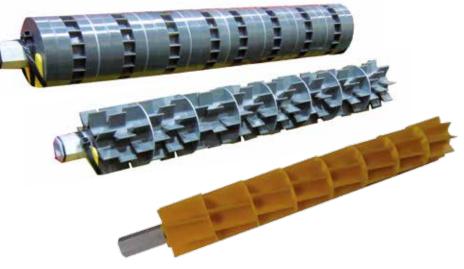
Precision and High Work Output

Two models are available depending of the seed rate/ha and the output of the machine: The a-drill 200 will be used for rather small seed sizes with a low seed rate/ha, whereas the adrill 500 would be preferred with higher seed rate (25 to 50 kg/ha - mix of seeds, grass, etc ...) in order to maintain a significant autonomy even with wide machines. Both models have 8 outputs which will spread the flow of seeds uniformly over the working width.



Seed Metering Rotors for all Conditions

The a-drill 200 and 500 are delivered with two types of rotor: one for small seeds (rape, mustard, cabbage, clover, etc ...), and a medium rotor for seeds (vetch, grass, sunflower, ...). The agitator placed above the rotor ensures a steady stream of seeds. A brush, located at the base of the rotor, will regulate the flow and improve the setting accuracy. For large seeds (peas, horse beans, etc ...), it is strongly advised to choose the Flex rotor option, which is able of deforming with large seed diameter.









Kverneland Group

Kverneland Group is a leading international company developing, producing and distributing agricultural machinery and services.

Strong focus on innovation allows us to provide a unique and broad product range with high quality. Kverneland Group offers an extensive package aimed at the professional farming community, covering the areas of soil preparation, seeding, forage and bale equipment, spreading, spraying and electronic solutions for agricultural tractors and machinery.



Original Spare Parts

Kverneland Group spare parts are designed to give reliable, safe and optimal machinery performance - whilst ensuring a low cost life-cycle. High quality standards are achieved by using innovative production methods and patented processes in all our production sites.

Kverneland Group has a very professional network of partners to support you with service, technical knowledge and genuine parts. To assist our partners, we provide high quality spare parts and an efficient spare parts distribution worldwide.



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AC754921 GB-09/2017